

E-series

Articulated Dump Trucks

B25E | B30E • PIN3

Stage V Certified



BELL

Specifications	B25E	B30E
Net power	210 kW (281 hp)	260 kW (348 hp)
Operating mass		
Empty	20 728 kg (45 697 lb)	22 885 kg (50 453 lb)
Loaded	44 728 kg (98 608 lb)	50 885 kg (112 182 lb)
Rated payload	24 000 kg (52 911 lb)	28 000 kg (61 729 lb)
2:1 heaped capacity	15 m ³ (19,5 yd ³)	17,5 m ³ (22,9 yd ³)



B25E Articulated Dump Truck

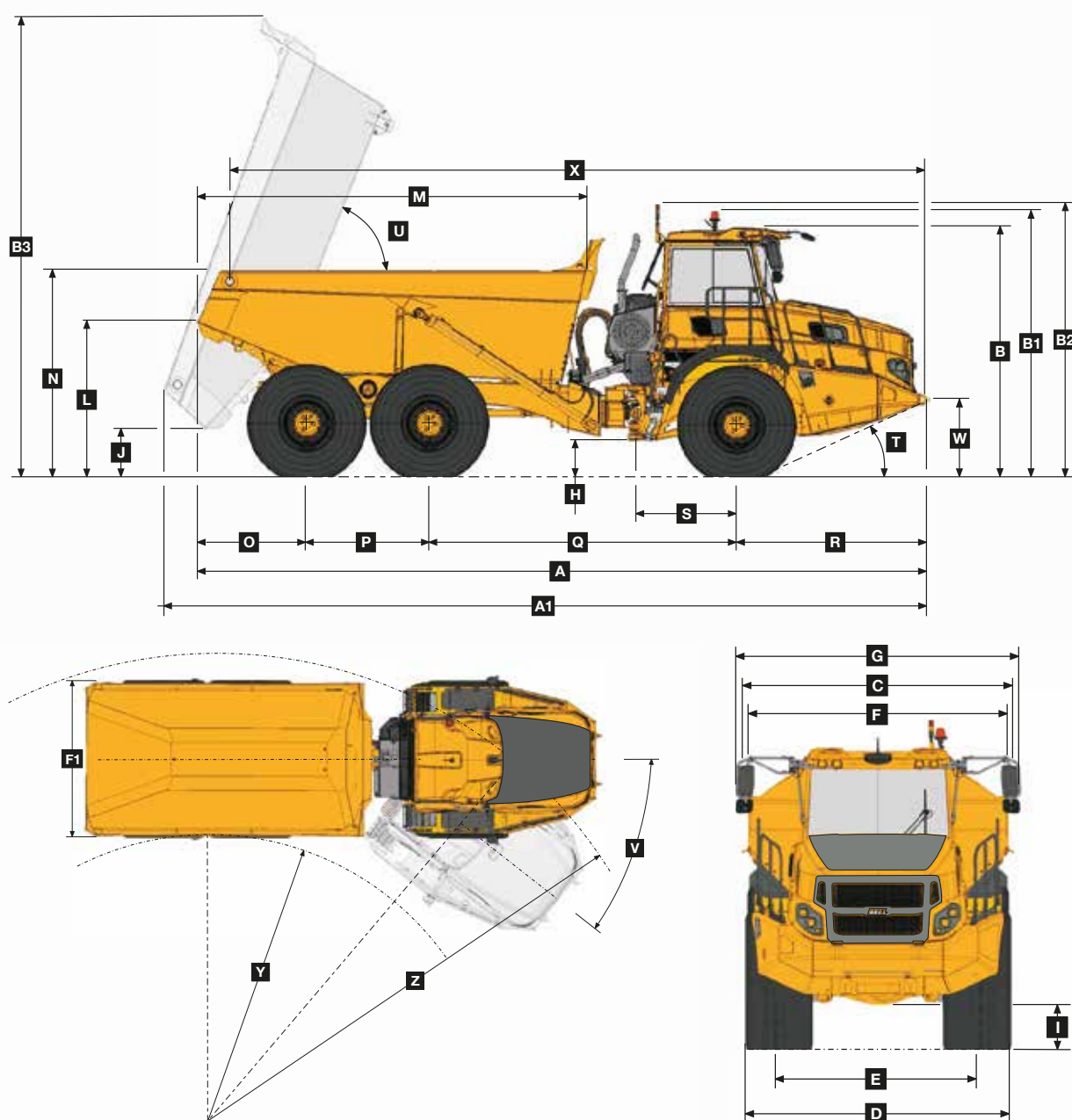
<p>ENGINE</p> <p>Manufacturer Mercedes Benz</p> <p>Model OM936LA</p> <p>Configuration Inline 6, turbocharged and intercooled</p> <p>Net Power 210 kW (281 hp) at 1 800 rpm in accordance with UN ECE R120</p> <p>Gross Torque 1 200 Nm (885 lbft) @ 1 200 -1 600 rpm</p> <p>Displacement 7,7 litres (469 cu.in)</p> <p>Auxiliary Brake Compression brake</p> <p>Fuel Tank Capacity 302 litres (79.78 US gal)</p> <p>AdBlue® Tank Capacity 31 l (8.2 US gal)</p> <p>Certification OM936LA meets EU Stage V emissions regulations</p>	<p>Torque Control Hydrodynamic with lock-up in all gears</p> <p>TRANSFER CASE</p> <p>Manufacturer Kessler</p> <p>Series W1400</p> <p>Layout Remote mounted</p> <p>Gear Layout Three in-line helical gears</p> <p>Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.</p>	<p>WHEELS</p> <p>Type Radial Earthmover</p> <p>Tyre 23.5 R 25</p> <p>FRONT SUSPENSION Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.</p> <p>REAR SUSPENSION Pivoting walking beams with laminated rubber suspension blocks.</p> <p>HYDRAULIC SYSTEM Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.</p> <p>Pump Type Variable displacement load sensing piston</p> <p>Flow 165 l/min (44 gal/min)</p> <p>Pressure 310 Bar (4 500 psi)</p> <p>Filter 5 microns</p> <p>STEERING SYSTEM Double acting cylinders, with ground-driven emergency steering pump.</p> <p>Lock to lock turns 4,1</p> <p>Steering Angle 45°</p> <p>DUMPING SYSTEM Two double-acting, single stage, dump cylinders</p> <p>Raise Time 14,5 s</p> <p>Lowering Time 7,5 s</p>	<p>Tipping Angle 70° standard, or any lower angle programmable</p> <p>PNEUMATIC SYSTEM Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.</p> <p>System Pressure 8,1 Bar (117 psi)</p> <p>ELECTRICAL SYSTEM</p> <p>Voltage 24 V</p> <p>Battery Type Two AGM (Absorption Glass Mat) type</p> <p>Battery Capacity 2 X 75 Ah</p> <p>Alternator Rating 28V 80A</p>																				
<p>TRANSMISSION</p> <p>Manufacturer Allison</p> <p>Model 3500PR ORS</p> <p>Configuration Fully automatic planetary transmission with integral retarder.</p> <p>Layout Engine mounted</p> <p>Gear Layout Constant meshing planetary gears, clutch operated</p> <p>Gears 6 Forward, 1 Reverse</p> <p>Clutch Type Hydraulically operated multi-disc</p> <p>Control Type Electronic</p>	<p>AXLES</p> <p>Manufacturer Bell</p> <p>Model 15T</p> <p>Differential High input limited slip differential with spiral bevel gears</p> <p>Final Drive Outboard heavy duty planetary on all axles</p> <p>BRAKING SYSTEM</p> <p>Service Brake Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M, 2R).</p> <p>Maximum brake force: 184 kN (41 400 lbf)</p> <p>Park & Emergency Spring applied, air released driveline mounted disc</p> <p>Maximum brake force: 195 kN (43 900 lbf)</p> <p>Auxiliary Brake Jacobs Engine Brake®. Automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependant.</p> <p>Total Retardation Power Continuous: 318 kW (426 hp) Maximum: 588 kW (788 hp)</p>	<p>VEHICLE SPEEDS</p> <table border="1"> <tr><td>1st</td><td>7 km/h</td><td>4 mph</td></tr> <tr><td>2nd</td><td>15 km/h</td><td>9 mph</td></tr> <tr><td>3rd</td><td>23 km/h</td><td>14 mph</td></tr> <tr><td>4th</td><td>35 km/h</td><td>22 mph</td></tr> <tr><td>5th</td><td>47 km/h</td><td>29 mph</td></tr> <tr><td>6th</td><td>50 km/h</td><td>31 mph</td></tr> <tr><td>R</td><td>7 km/h</td><td>4 mph</td></tr> </table> <p>CAB ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.</p>	1st	7 km/h	4 mph	2nd	15 km/h	9 mph	3rd	23 km/h	14 mph	4th	35 km/h	22 mph	5th	47 km/h	29 mph	6th	50 km/h	31 mph	R	7 km/h	4 mph
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R	7 km/h	4 mph																					

Load Capacity & Ground Pressure

OPERATING WEIGHTS*		GROUND PRESSURE				LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN (No sinkage)				BODY	m ³ (yd ³)		
		23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)			kg (lb)	
Front	9 632 (21 235)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	Struck Capacity	11,5 (15)	Bin liner	1 050 (2 314)
Middle	5 568 (12 275)	Front	246 (36)	Front	230 (33)	SAE 2:1 Capacity	15 (19,5)	Tailgate	769 (1 695)
Rear	5 528 (12 187)	Middle	337 (49)	Middle	283 (41)	SAE 1:1 Capacity	18 (23,5)	Extra	
Total	20 728 (45 697)	Rear	337 (49)	Rear	283 (41)	SAE 2:1 Capacity		wheelset	565 (1 246)
LADEN						with Tailgate	15 (19,6)		
Front	12 372 (27 276)								
Middle	16 198 (35 710)					Rated Payload	24 000 kg		
Rear	16 158 (35 622)						(52 911 lbs)		
Total	44 728 (98 608)								

* including additional equipment (tailgate)

Dimensions

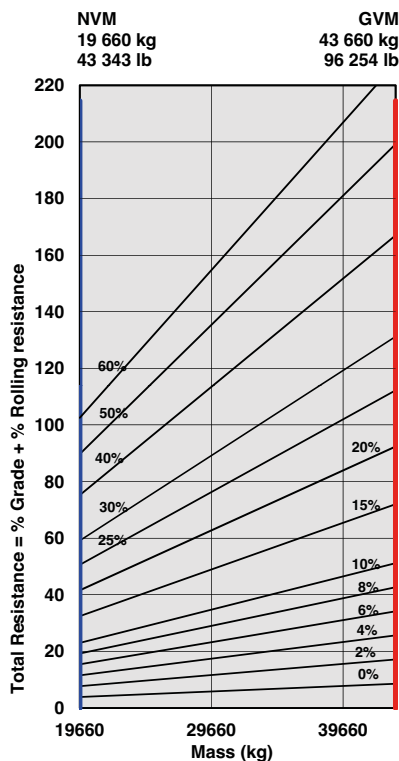


Machine Dimensions

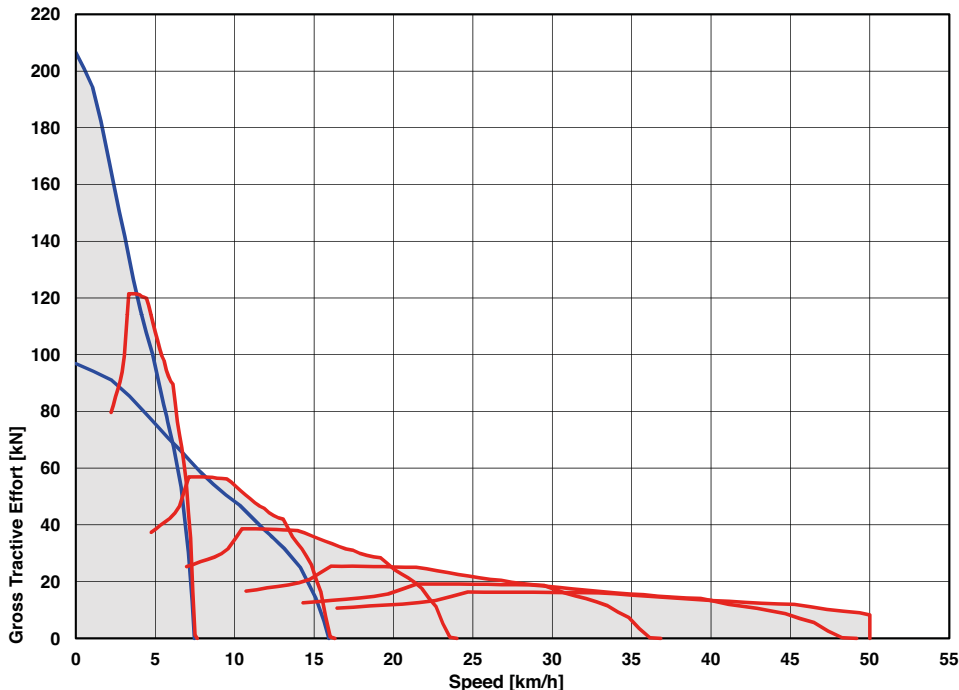
A	Length - Transport Position	9 953 mm (32 ft. 7 in.)	L	Bin Lip Height - Transport Position	2 176 mm (7 ft. 1 in.)
A1	Length - Bin Fully Tipped	10 395 mm (34 ft. 1 in.)	M	Bin Length	5 294 mm (17 ft. 4 in.)
B	Height - Transport Position	3 426 mm (11 ft. 2 in.)	N	Load over Height	2 864 mm (9 ft. 4 in.)
B1	Height - Rotating Beacon	3 661 mm (12 ft.)	O	Rear Axle Centre to Bin Rear	1 500 mm (4 ft. 11 in.)
B2	Height - Load Light	3 747 mm (12 ft. 3 in.)	P	Mid Axle Centre to Rear Axle Centre	1 670 mm (5 ft. 5 in.)
B3	Bin Height - Fully Tipped	6 307 mm (20 ft. 8 in.)	Q	Mid Axle Centre to Front Axle Centre	4 181 mm (13 ft. 8 in.)
C	Width over Mudguards	2 985 mm (9 ft. 9 in.)	R	Front Axle Centre to Machine Front	2 602 mm (8 ft. 6 in.)
D	Width over Tyres - 23.5R25	2 940 mm (9 ft. 7 in.)	S	Front Axle Centre to Artic Centre	1 362 mm (4 ft. 5 in.)
D1	Width over Tyres - 750/65 R25	2 998 mm (9 ft. 10 in.)	T	Approach Angle	25°
E	Tyre Track Width - 23.5R25	2 356 mm (7 ft. 8 in.)	U	Maximum Bin Tip Angle	70°
E1	Tyre Track Width - 750/65 R25	2 260 mm (7 ft. 4 in.)	V	Maximum Articulation Angle	45°
F	Width over Bin	2 968 mm (9 ft. 8 in.)	W	Front Tie Down Height	1 075 mm (3 ft. 6 in.)
F1	Width over Tailgate	2 998 mm (9 ft. 10 in.)	X	Machine Lifting Centres	9 443 mm (30 ft. 11 in.)
G	Width over Mirrors - Operating Position	3 260 mm (10 ft. 8 in.)	Y	Inner Turning Circle Radius - 23.5R25	4 110 mm (13 ft. 5 in.)
H	Ground Clearance - Artic	537 mm (21.14 in.)	Y1	Inner Turning Circle Radius - 750/65 R25	4 081 mm (13 ft. 4 in.)
I	Ground Clearance - Front Axle	488 mm (19.21 in.)	Z	Outer Turning Circle Radius - 23.5R25	8 000 mm (26 ft. 2 in.)
J	Ground Clearance - Bin Fully Tipped	670 mm (26.38 in.)	Z1	Outer Turning Circle Radius - 750/65 R25	8 029 mm (26 ft. 4 in.)
K	Ground Clearance - Under Run Bar	N/A			

Gradeability/Rimpull

1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
2. From this intersection, move straight right across charts until line intersects rimpull curve.
3. Read down from this point to determine maximum speed attained at that tractive resistance.

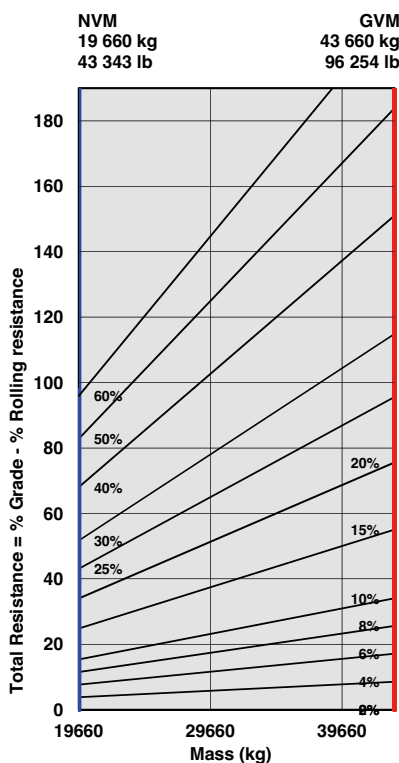


ADT, B25E 6X6 - Tractive Effort

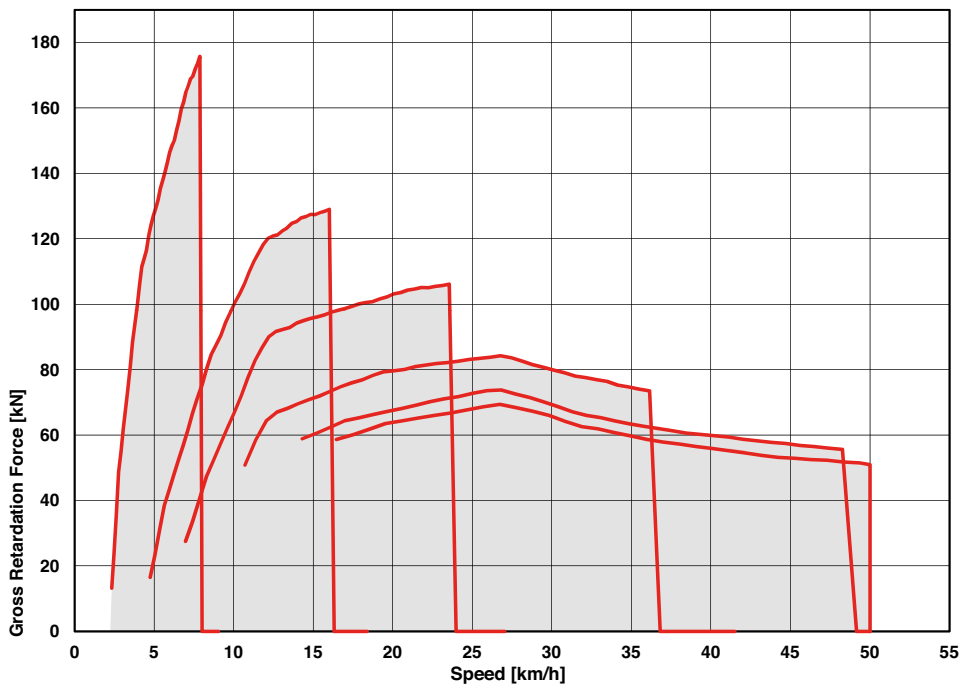


Retardation

1. Determine retardation force required by finding intersection of vehicle mass line.
2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
3. Read down from this point to determine maximum speed.



ADT, B25E 6X6 - Retardation



B30E Articulated Dump Truck

<p>ENGINE</p> <p>Manufacturer Mercedes Benz</p> <p>Model OM936LA</p> <p>Configuration Inline 6, turbocharged and intercooled</p> <p>Maximum Net Power 260 kW (348 hp) at 1 800 rpm in accordance with UN ECE R120</p> <p>Gross Torque 1 450 Nm (1 069 lbft) @ 1 200 - 1 600 rpm</p> <p>Displacement 7,7 litres (469 cu.in)</p> <p>Auxiliary Brake Compression brake</p> <p>Fuel Tank Capacity 302 litres (79.78 US gal)</p> <p>AdBlue® Tank Capacity 31 l (8.2 US gal)</p> <p>Certification OM936LA meets EU Stage V emissions regulations</p>	<p>TRANSFER CASE</p> <p>Manufacturer Kessler</p> <p>Series W1400</p> <p>Layout Remote mounted</p> <p>Gear Layout Three in-line helical gears</p> <p>Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.</p>	<p>WHEELS</p> <p>Type Radial Earthmover</p> <p>Tyre 23.5 R 25 (750/65 R 25 optional)</p>	<p>Tipping Angle 70° standard, or any lower angle programmable</p>																					
<p>TRANSMISSION</p> <p>Manufacturer Allison</p> <p>Model 3400P ORS</p> <p>Configuration Fully automatic planetary transmission</p> <p>Layout Engine mounted</p> <p>Gear Layout Constant meshing planetary gears, clutch operated</p> <p>Gears 6 Forward, 1 Reverse</p> <p>Clutch Type Hydraulically operated multi-disc</p> <p>Control Type Electronic</p> <p>Torque Control Hydrodynamic with lock-up in all gears</p>	<p>AXLES</p> <p>Manufacturer Bell</p> <p>Model 18T</p> <p>Differential High input limited slip differential with spiral bevel gears</p> <p>Final Drive Outboard heavy duty planetary on all axles.</p>	<p>FRONT SUSPENSION Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.</p> <p>REAR SUSPENSION Pivoting walking beams with laminated rubber suspension blocks.</p> <p>HYDRAULIC SYSTEM Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.</p> <p>Pump Type Variable displacement load sensing piston</p> <p>Flow 165 l/min (44 gal/min)</p> <p>Pressure 310 Bar (4 500 psi)</p> <p>Filter 5 microns</p> <p>STEERING SYSTEM Double acting cylinders, with ground-driven emergency steering pump.</p> <p>Lock to lock turns 4,1</p> <p>Steering Angle 45°</p> <p>DUMPING SYSTEM Two double-acting, single stage, dump cylinders</p> <p>Raise Time 14,5 s</p> <p>Lowering Time 7,5 s</p>	<p>PNEUMATIC SYSTEM Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.</p> <p>System Pressure 810 kPa (117 psi)</p> <p>ELECTRICAL SYSTEM</p> <p>Voltage 24 V</p> <p>Battery Type Two AGM (Absorption Glass Mat) type</p> <p>Battery Capacity 2 X 75 Ah</p> <p>Alternator Rating 28V 80A</p> <p>VEHICLE SPEEDS</p> <table border="1"> <tr><td>1st</td><td>7 km/h</td><td>4 mph</td></tr> <tr><td>2nd</td><td>15 km/h</td><td>9 mph</td></tr> <tr><td>3rd</td><td>23 km/h</td><td>14 mph</td></tr> <tr><td>4th</td><td>35 km/h</td><td>22 mph</td></tr> <tr><td>5th</td><td>47 km/h</td><td>29 mph</td></tr> <tr><td>6th</td><td>50 km/h</td><td>31 mph</td></tr> <tr><td>R</td><td>7 km/h</td><td>4 mph</td></tr> </table> <p>CAB ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.</p>	1st	7 km/h	4 mph	2nd	15 km/h	9 mph	3rd	23 km/h	14 mph	4th	35 km/h	22 mph	5th	47 km/h	29 mph	6th	50 km/h	31 mph	R	7 km/h	4 mph
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6th	50 km/h	31 mph																						
R	7 km/h	4 mph																						
<p>BRAKING SYSTEM</p> <p>Service Brake Dual circuit, full hydraulic actuation wet disc brakes on front and middle axles. Wet brake oil is circulated through a filtration and cooling system.</p> <p>Maximum brake force: 178 kN (40 000 lbf)</p> <p>Park & Emergency Spring applied, air released driveline mounted disc</p> <p>Maximum brake force: 214 kN (48 200 lbf)</p> <p>Auxiliary Brake Jacobs Engine Brake®. Automatic retardation through electronic activation of wet brake system.</p> <p>Total Retardation Power 335kW (449 hp) Continuous 494kW (662 hp) Maximum</p>																								

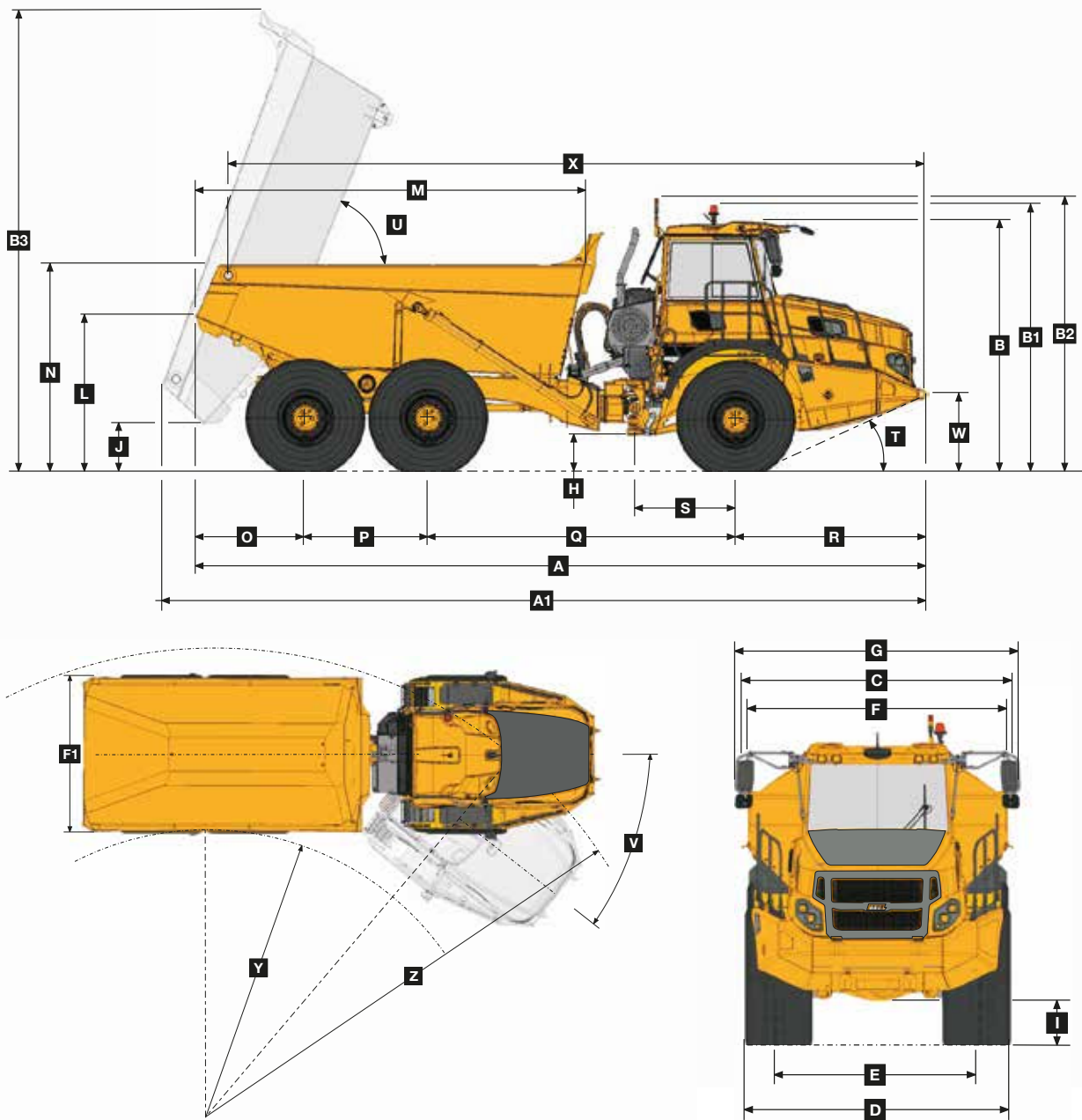
Load Capacity & Ground Pressure

OPERATING WEIGHTS*		GROUND PRESSURE				LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN-No sinkage		LADEN-15% sinkage		BODY	m³ (yd³)	kg (lb)	
Front	10 953 (24 147)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	Struck Capacity	13,5 (17,6)	Bin liner	1 182 (2 606)
Middle	6 194 (13 655)	Front	282 (41)	Front	246 (36)	SAE 2:1 Capacity	17 (22)	Tailgate	825 (1 818)
Rear	5 738 (12 650)	Middle	380 (55)	Middle	317 (46)	SAE 1:1 Capacity	21 (27,5)	Extra wheelset	
Total	22 885 (50 453)	Rear	380 (55)	Rear	317 (46)	SAE 2:1 Capacity		(23.5 R 25)	565 (1 246)
LADEN						with Tailgate	18 (23,5)	Extra wheelset	
Front	14 323 (31 577)	750/65 R 25	kPa (Psi)	750/65 R 25	kPa (Psi)			(750/65 R 25)	738 (1 627)
Middle	18 509 (40 805)	Front	235 (34)	Front	213 (31)	Rated Payload	28 000 kg		
Rear	18 053 (39 800)	Middle	310 (45)	Middle	274 (40)		(61 729 lbs)		
Total	50 885 (112 182)	Rear	310 (45)	Rear	274 (40)				

*including additional equipment (tailgate)

B30E

Dimensions

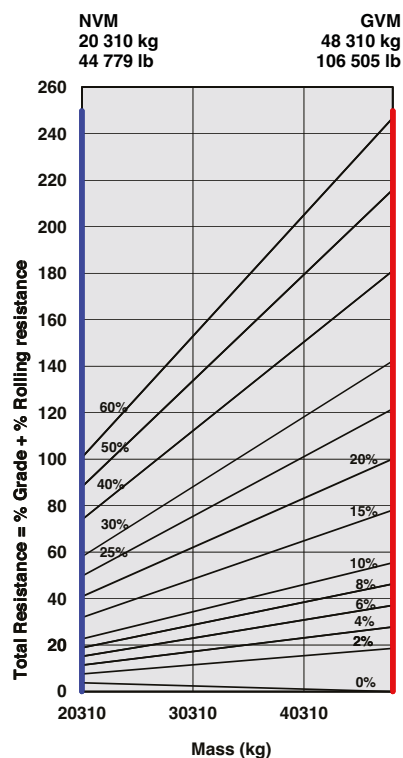


Machine Dimensions

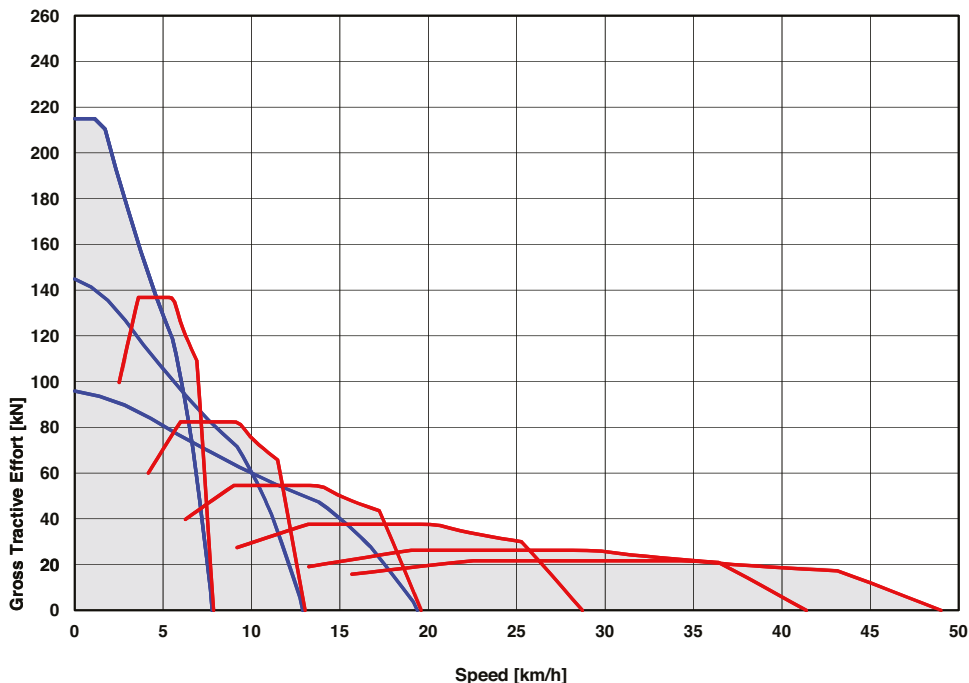
A	Length - Transport Position	9 953 mm (32 ft. 7 in.)	L	Bin Lip Height - Transport Position	2 176 mm (7 ft. 1 in.)
A1	Length - Bin Fully Tipped	10 395 mm (34 ft. 1 in.)	M	Bin Length	5 294 mm (17 ft. 4 in.)
B	Height - Transport Position	3 426 mm (11 ft. 2 in.)	N	Load over Height	2 864 mm (9 ft. 4 in.)
B1	Height - Rotating Beacon	3 661 mm (12 ft.)	O	Rear Axle Centre to Bin Rear	1 500 mm (4 ft. 11 in.)
B2	Height - Load Light	3 747 mm (12 ft. 3 in.)	P	Mid Axle Centre to Rear Axle Centre	1 670 mm (5 ft. 5 in.)
B3	Bin Height - Fully Tipped	6 307 mm (20 ft. 8 in.)	Q	Mid Axle Centre to Front Axle Centre	4 181 mm (13 ft. 8 in.)
C	Width over Mudguards	2 985 mm (9 ft. 9 in.)	R	Front Axle Centre to Machine Front	2 602 mm (8 ft. 6 in.)
D	Width over Tyres - 23.5R25	2 940 mm (9 ft. 7 in.)	S	Front Axle Centre to Artic Centre	1 362 mm (4 ft. 5 in.)
D1	Width over Tyres - 750/65 R25	2 998 mm (9 ft. 10 in.)	T	Approach Angle	25°
E	Tyre Track Width - 23.5R25	2 356 mm (7 ft. 8 in.)	U	Maximum Bin Tip Angle	70°
E1	Tyre Track Width - 750/65 R25	2 260 mm (7 ft. 4 in.)	V	Maximum Articulation Angle	45°
F	Width over Bin	2 968 mm (9 ft. 8 in.)	W	Front Tie Down Height	1 075 mm (3 ft. 6 in.)
F1	Width over Tailgate	3 268 mm (10 ft. 8 in.)	X	Machine Lifting Centres	9 443 mm (30 ft. 11 in.)
G	Width over Mirrors - Operating Position	3 260 mm (10 ft. 8 in.)	Y	Inner Turning Circle Radius - 23.5R25	4 110 mm (13 ft. 5 in.)
H	Ground Clearance - Artic	537 mm (21.14 in.)	Y1	Inner Turning Circle Radius - 750/65 R25	4 081 mm (13 ft. 4 in.)
I	Ground Clearance - Front Axle	488 mm (19.21 in.)	Z	Outer Turning Circle Radius - 23.5R25	8 000 mm (26 ft. 2 in.)
J	Ground Clearance - Bin Fully Tipped	670 mm (26.38 in.)	Z1	Outer Turning Circle Radius - 750/65 R25	8 029 mm (26 ft. 4 in.)
K	Ground Clearance - Under Run Bar	N/A			

Gradeability/Rimpull

1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
2. From this intersection, move straight right across charts until line intersects rimpull curve.
3. Read down from this point to determine maximum speed attained at that tractive resistance.

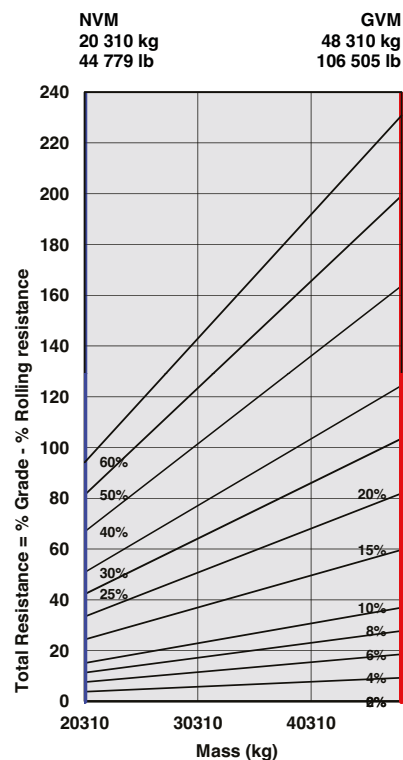


ADT, B30E 6X6 - Tractive Effort

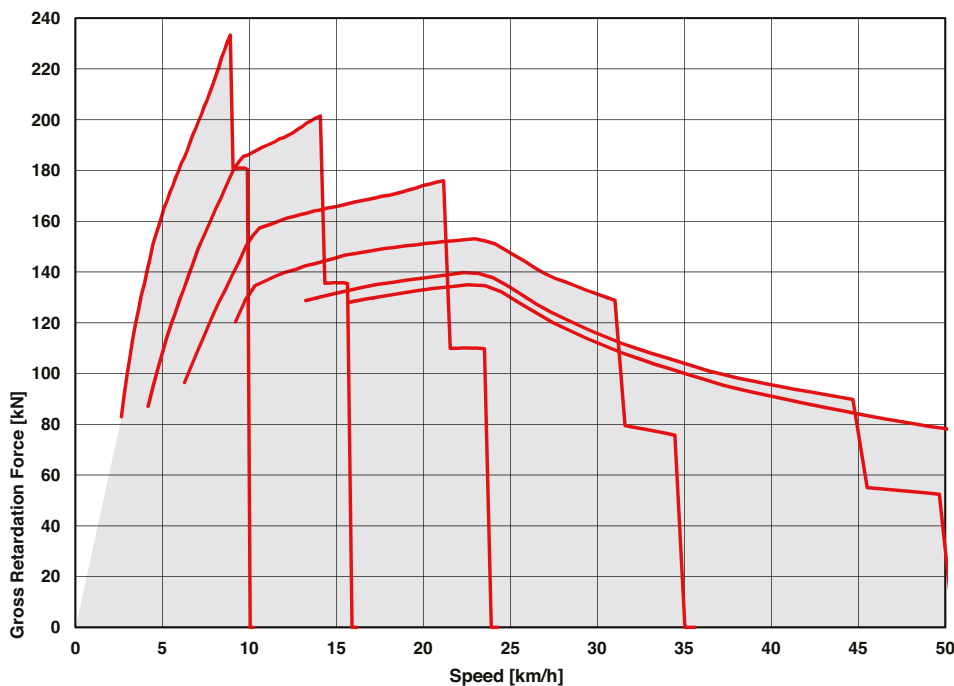


Retardation

1. Determine retardation force required by finding intersection of vehicle mass line.
2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
3. Read down from this point to determine maximum speed.



ADT, B30E 6X6 - Retardation



B25E	B30E	
ENGINE		
●	●	Jacobs Engine Brake®
●	●	Dual element air cleaner with dust ejector valve
●	●	Precleaner with automatic dust scavenging
●	●	Water separator
●	●	Serpentine drive belt with automatic tensioner
●	●	Provision for fast fill
COOLING		
●	●	Crankshaft mounted electronically controlled viscous fan drive
●	●	Fan guard
PNEUMATIC SYSTEM		
●	●	Engine-mounted compressor
●	●	Air drier with heater
●	●	Integral unloader valve
ELECTRICAL SYSTEM		
●	●	Battery disconnect
●	●	Drive lights
●	●	Air Horn
●	●	Reverse alarm
▲	▲	White Noise reverse alarm
●	●	Rotating Beacon
●	●	Pitch Roll Sensor
●	●	LED reverse lights
▲	▲	LED Artic reverse light
▲	▲	Halogen Artic reverse light
STEERING SYSTEM		
●	●	Bi-directional ground-driven secondary steering pump
CAB		
●	●	ROPS/FOPS certification
●	●	Tilt cab
●	●	Gas strut-supported door
●	●	I-Tip programmable dump-body tip settings
●	●	HVAC Climate control system
●	●	AM/FM radio/CD player
●	●	Rear window guard
●	●	Wiper/washer with intermittent control
●	●	Tilt and telescoping steering wheel
●	●	Centre-mount air-suspension seat
▲	▲	LED work lights
●	●	Halogen work lights
▲	▲	Rotating beacon: seat belt installation
▲	▲	Remote engine and machine isolation
●	●	Remote battery jump start
●	●	Retractable 3 point seat belt
●	●	Heated seat
●	●	Foldaway trainer seat with retractable seat belt

B25E	B30E	
CAB (continued)		
●	●	12-volt power outlet
●	●	Cab utility bin (removable)
●	●	Cup holder
●	●	Cooled/heated lunch box
●	●	Electric adjustable and heated mirrors
●	●	Deluxe 10" colour LCD: Speedometer / Fuel gauge / Transmission oil temperature gauge / Engine coolant temperature gauge / LED function/warning indicators and audible alarm / Transmission gear selection / Tachometer / Battery voltage / Hour meter / Odometer / Fuel consumption / Tip counter / Trip timer / Trip distance / Metric/English units / Service codes/diagnostics
●	●	Backlit sealed switch module functions with: Wiper control / Lights / Heated mirrors / Retarding aggressiveness / Transfer case differential lock / Transmission gear hold / Dump-body tip limit / Automatic dump-body tip settings / Airconditioner/ Heater controls / Preselected Speed Control
DUMP BODY		
●	●	Dump body mechanical locks (x2). Partially up and fully up
▲	▲	Body liner
▲	▲	Tailgate
▲	▲	Body heater
▲	▲	Less dump body and cylinders
OTHER		
●	●	Automatic Traction Control (ATC)
●	●	Wet disc brakes B30E
●	●	Dry disc brakes B25E
●	●	23.5R25 Radial Earthmover tyres
▲	▲	750/65R25 Radial Earthmover tyres
●	●	Remote grease banks
▲	▲	Automatic greasing
●	●	Onboard Weighing
▲	▲	Load lights: stack
▲	▲	Comfort ride suspension (Front)
▲	▲	Comfort ride suspension (Rear)
▲	▲	Reverse camera
▲	▲	Hand rails
●	●	Cab peak
▲	▲	High pressure hydraulic filter
▲	▲	Fuel heater
●	●	Belly cover
●	●	Cross member cover
▲	▲	Remote transmission filters
●	●	Electronic Bonnet opening


Tel: 1300 448 224


Dealer e-mail: hitachifleet@hcma.com.au • Web: www.hitachicm.com.au


All dimensions are shown in millimeters, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment. Blu@dvantage™ is a trademark of Bell Equipment Co. (PTY) Ltd. AdBlue® is a registered trademark of VDA.


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E-mail: marketing@bellequipment.com • Web: www.bellequipment.com


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 Tel: +44 (0)1283-712862

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